

# ION house pattern #4.20.08.2015



**Oil Pattern Distance:** 41 Feet      **Reverse Brush Drop:** 41      **Oil Per Board:** 40 uL  
**Forward Oil Total:** 13 mL      **Reverse Oil Total:** 11.2 mL      **Volume Oil Total:** 24.2 mL  
**Forward Boards Crossed:** 325 Boards      **Reverse Boards Crossed:** 280 Boards      **Total Boards Crossed:** 605 Boards

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	5L	5R	2	10	62	0.0	1.4	1.4	2480
2	5L	5R	2	14	62	1.4	5.3	3.9	2480
3	7L	7R	2	14	54	5.3	9.2	3.9	2160
4	8L	8R	2	14	50	9.2	13.1	3.9	2000
5	9L	9R	2	18	46	13.1	18.2	5.1	1840
6	10L	10R	1	18	21	18.2	20.7	2.5	840
7	12L	12R	1	18	17	20.7	23.2	2.5	680
8	14L	14R	1	30	13	23.2	27.4	4.2	520
9	16L	16R	0	30	0	27.4	41.0	13.6	0

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	0	30	0	41.0	35.0	-6.0	0
2	16L	16R	1	30	9	35.0	30.8	-4.2	360
3	14L	14R	1	26	13	30.8	27.2	-3.6	520
4	12L	12R	1	26	17	27.2	23.6	-3.6	680
5	11L	11R	1	26	19	23.6	20.0	-3.6	760
6	10L	10R	1	22	21	20.0	16.9	-3.1	840
7	10L	10R	1	18	21	16.9	14.4	-2.5	840
8	9L	9R	1	18	23	14.4	11.9	-2.5	920
9	8L	8R	1	18	25	11.9	9.4	-2.5	1000
10	6L	6R	1	10	29	9.4	8.0	-1.4	1160
11	4L	4R	1	10	33	8.0	6.6	-1.4	1320
12	4L	4R	1	10	33	6.6	5.2	-1.4	1320
13	2L	2R	1	10	37	5.2	3.8	-1.4	1480
14	2L	2R	0	10	0	3.8	0.0	-3.8	0

Conditioner:  
Type In or Select One

TransferType:  
Type In or Select One

Forward



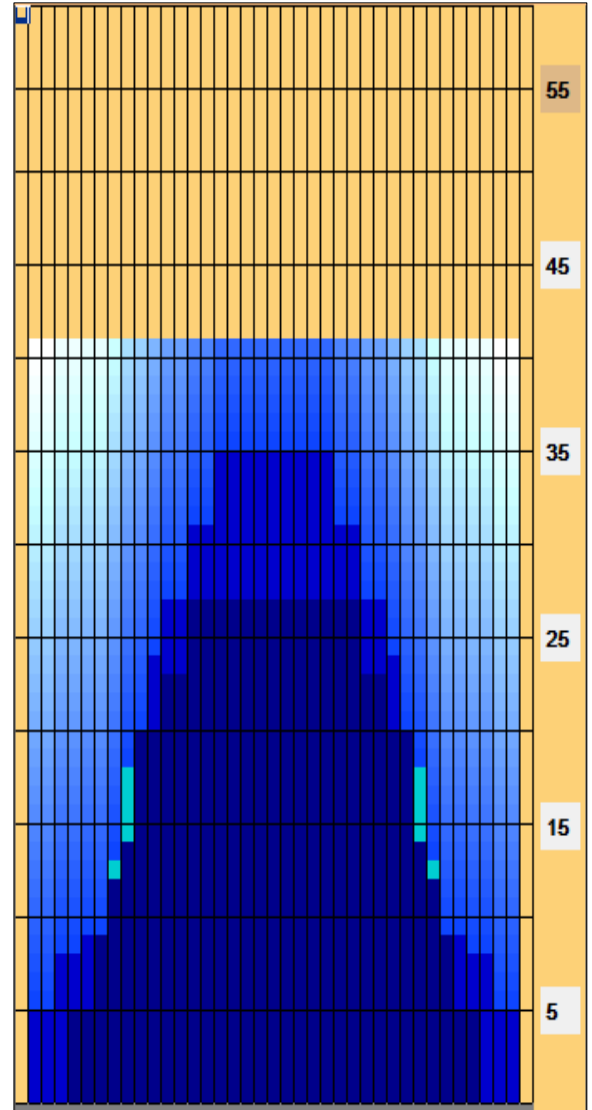
Reverse



Combined



Buff



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.31	1.39	1.04	1.04	1.39	4.31

